

PARTS BOOK

OF

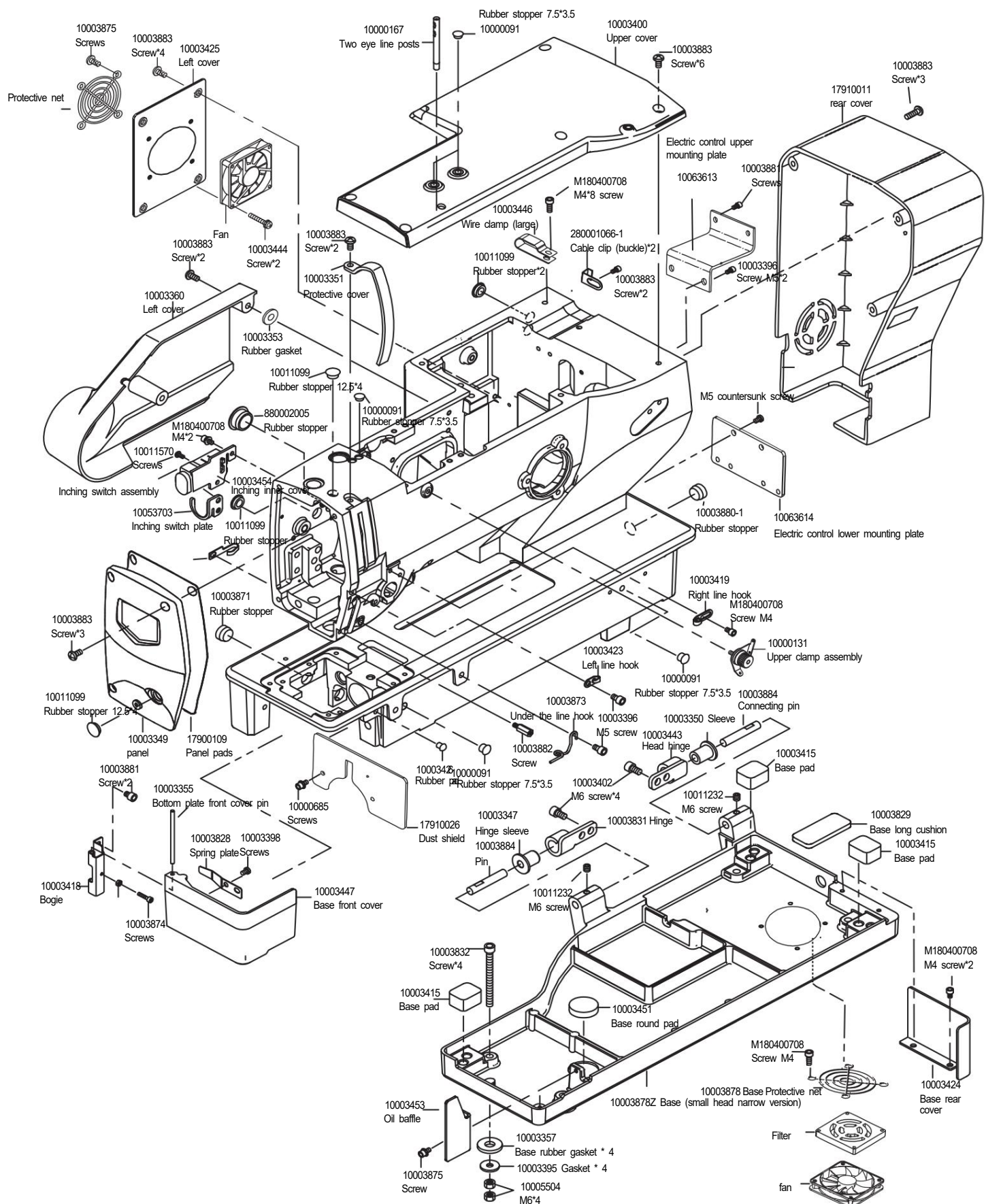
Electronic industrial buttonhole
sewing machine



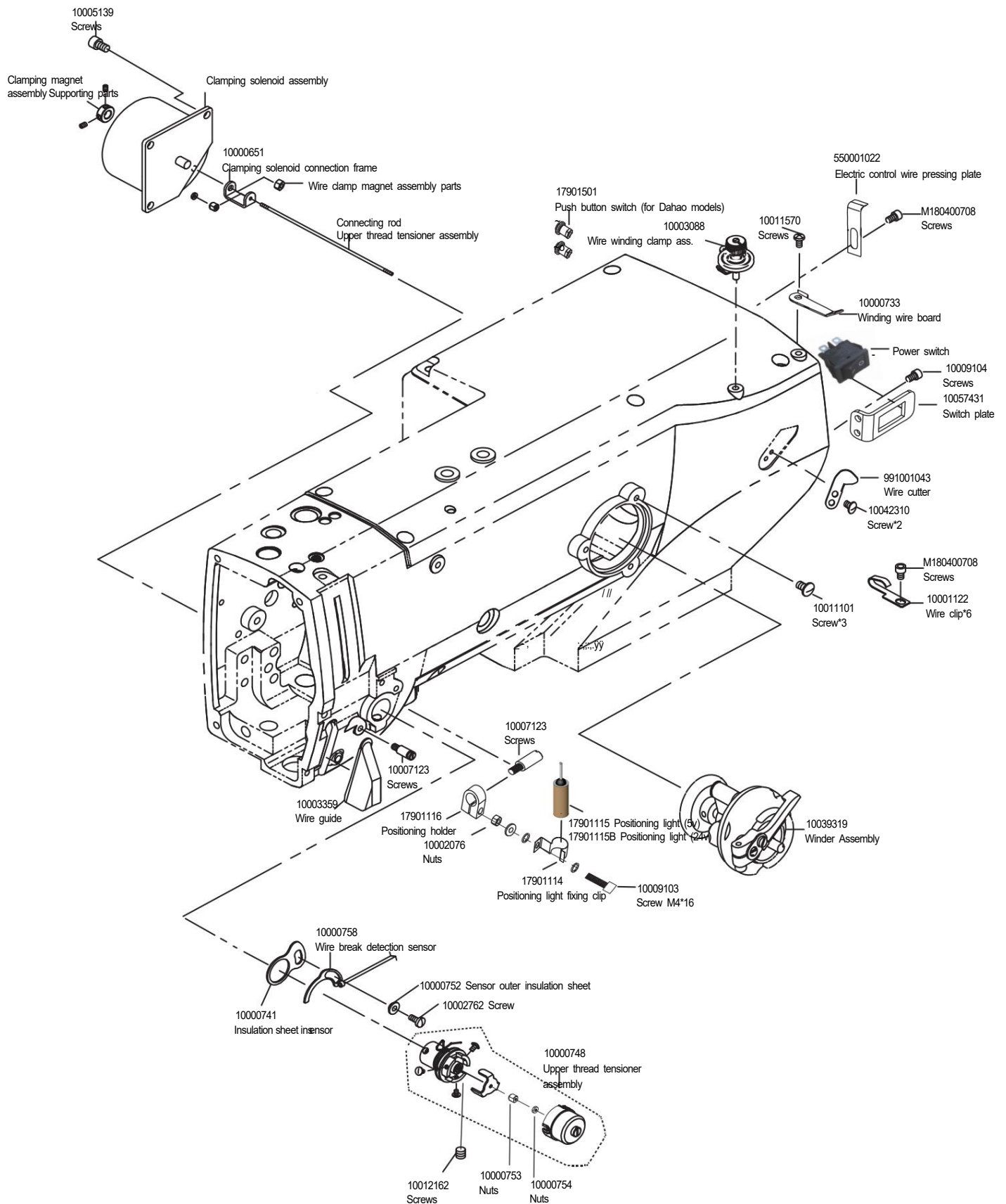
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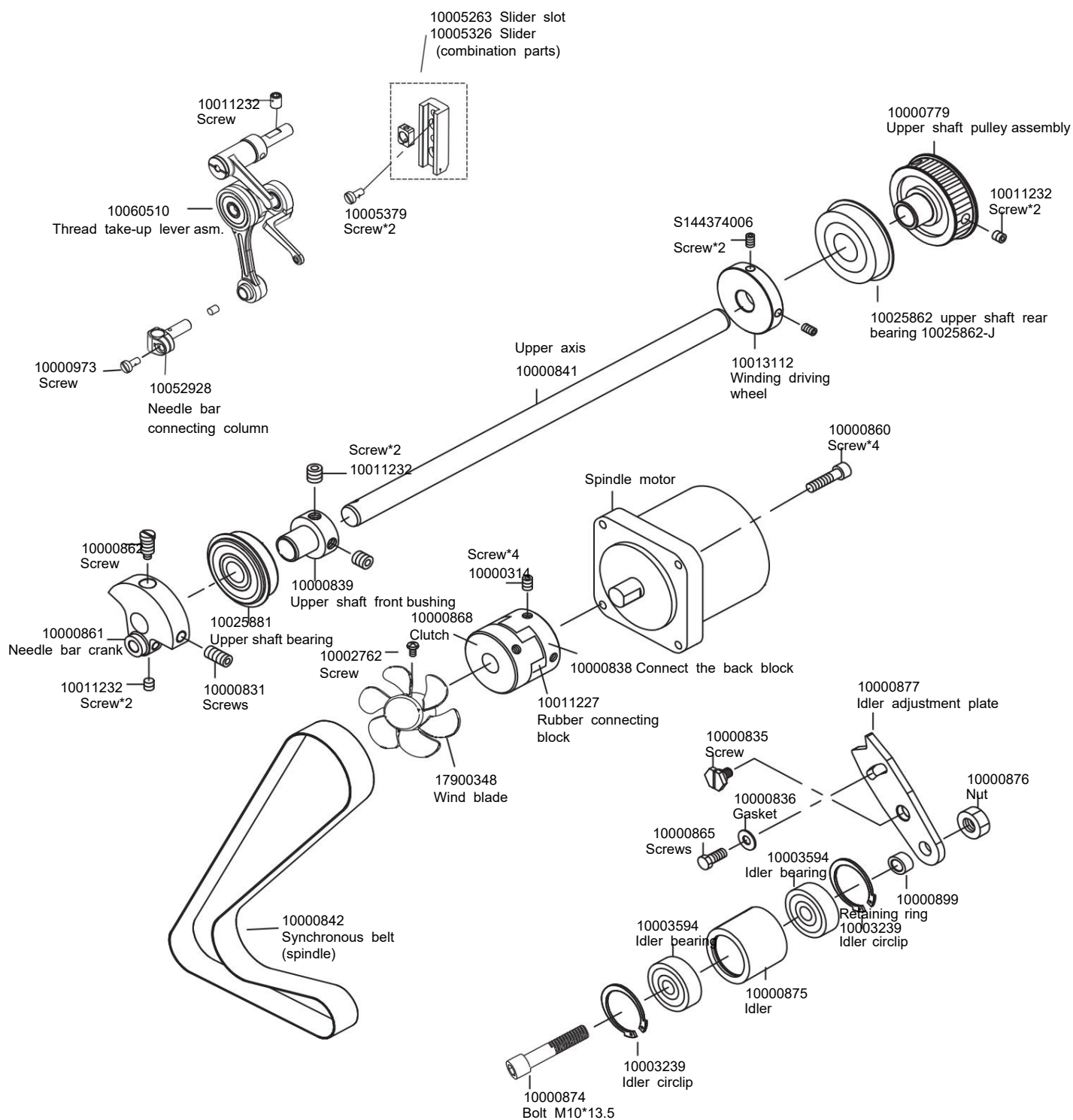
1. Chasis Parts 1



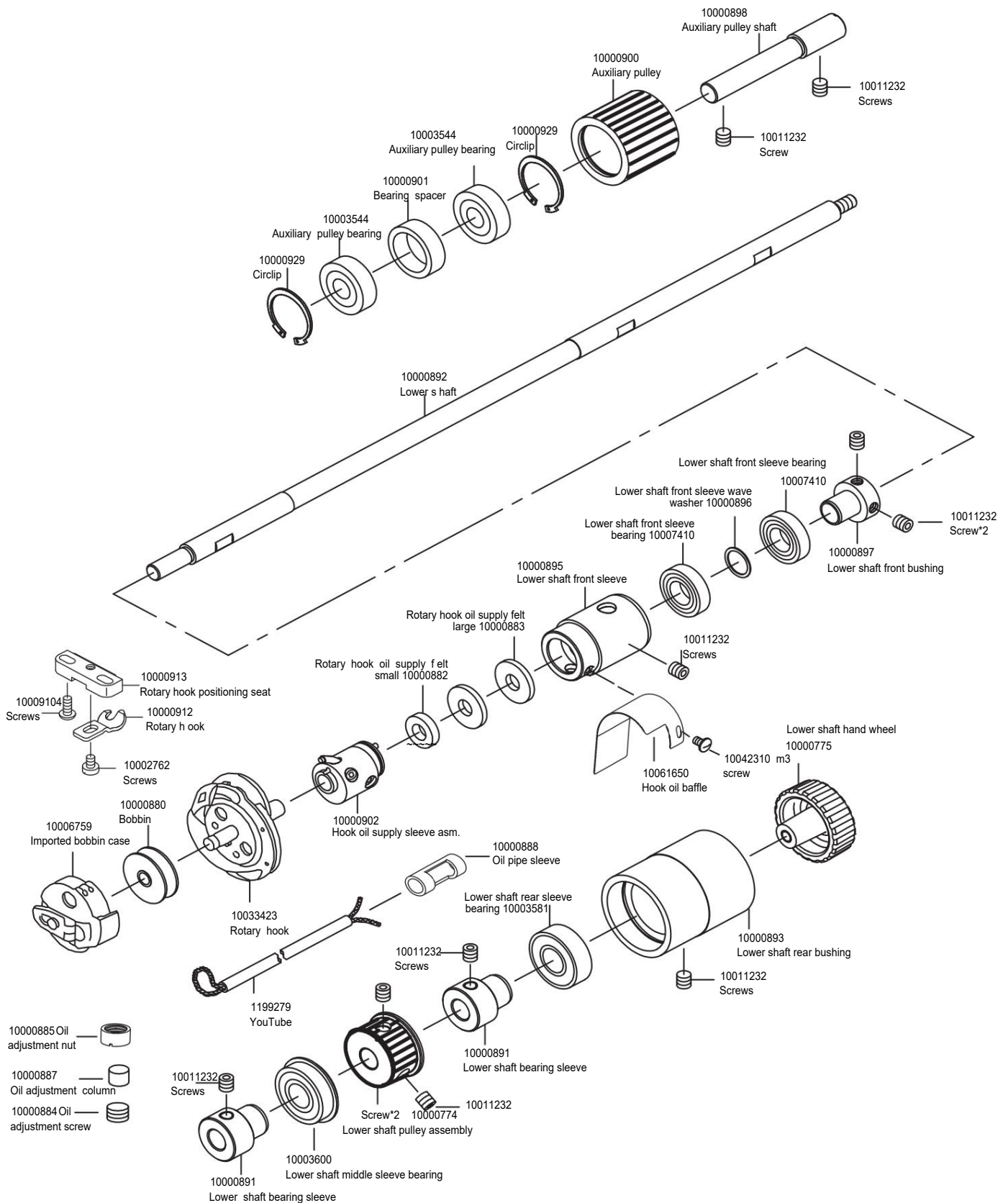
2. Chasis Parts 2



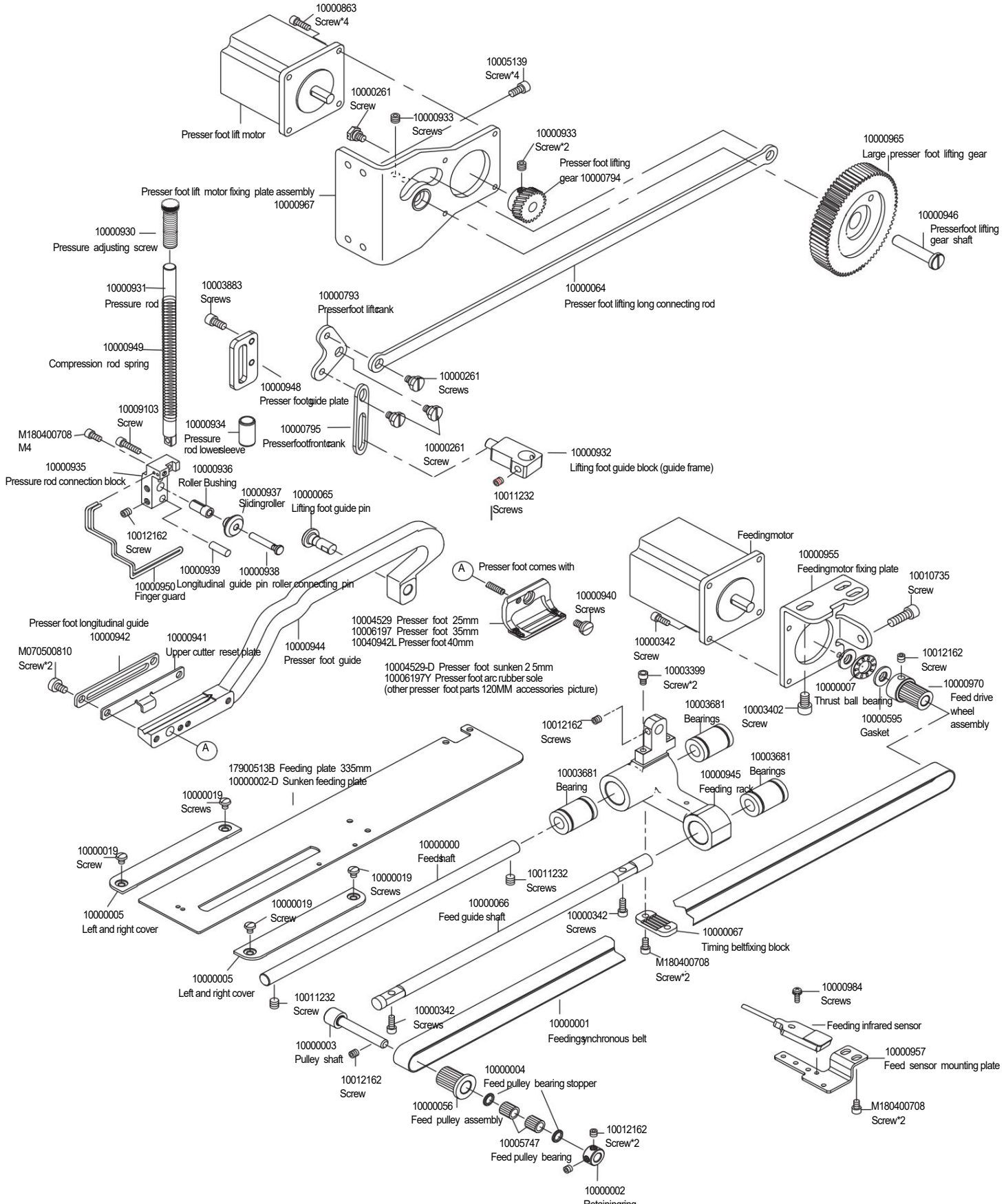
3. Main Shaft and Take-up Lever Parts



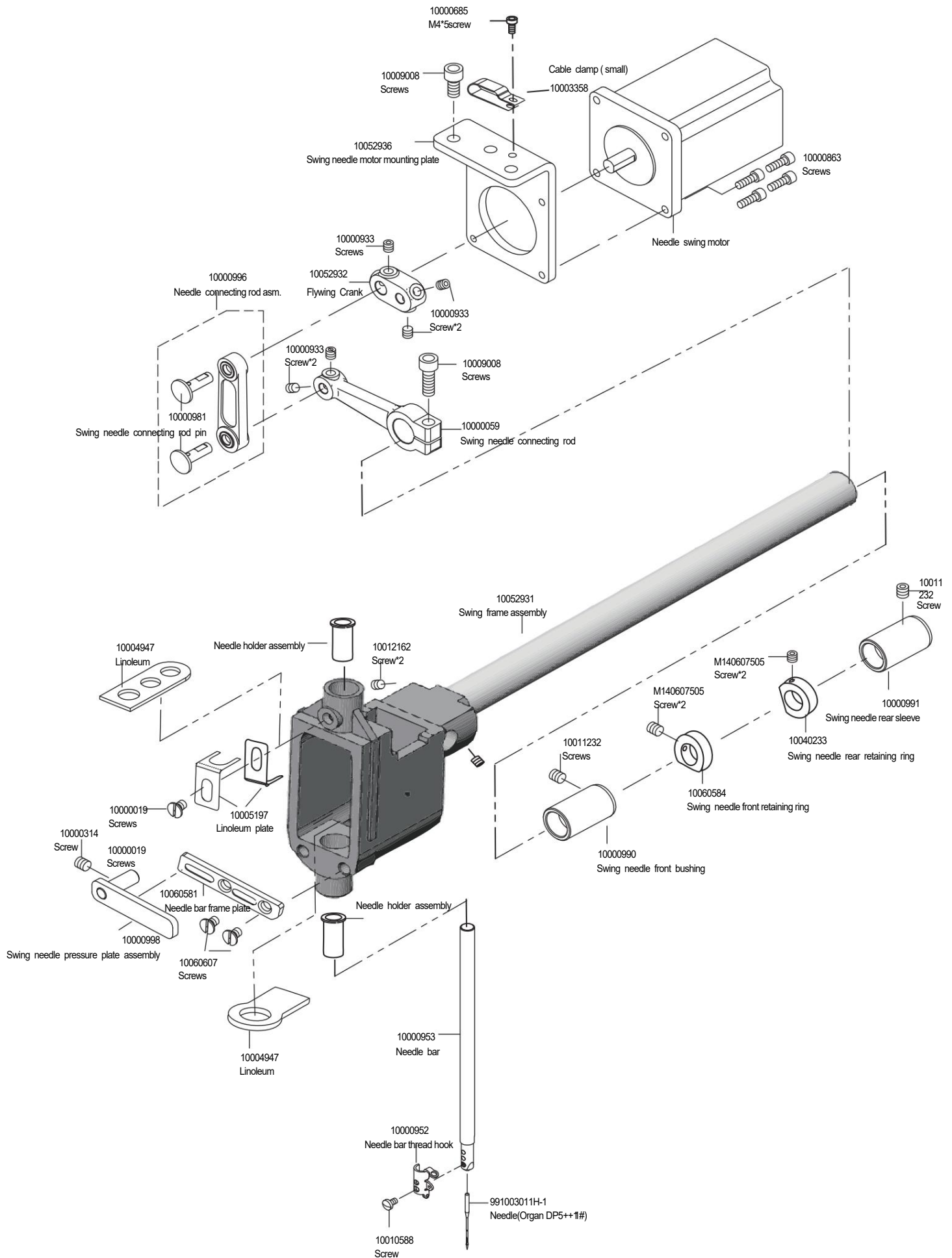
4. Lower shaft parts



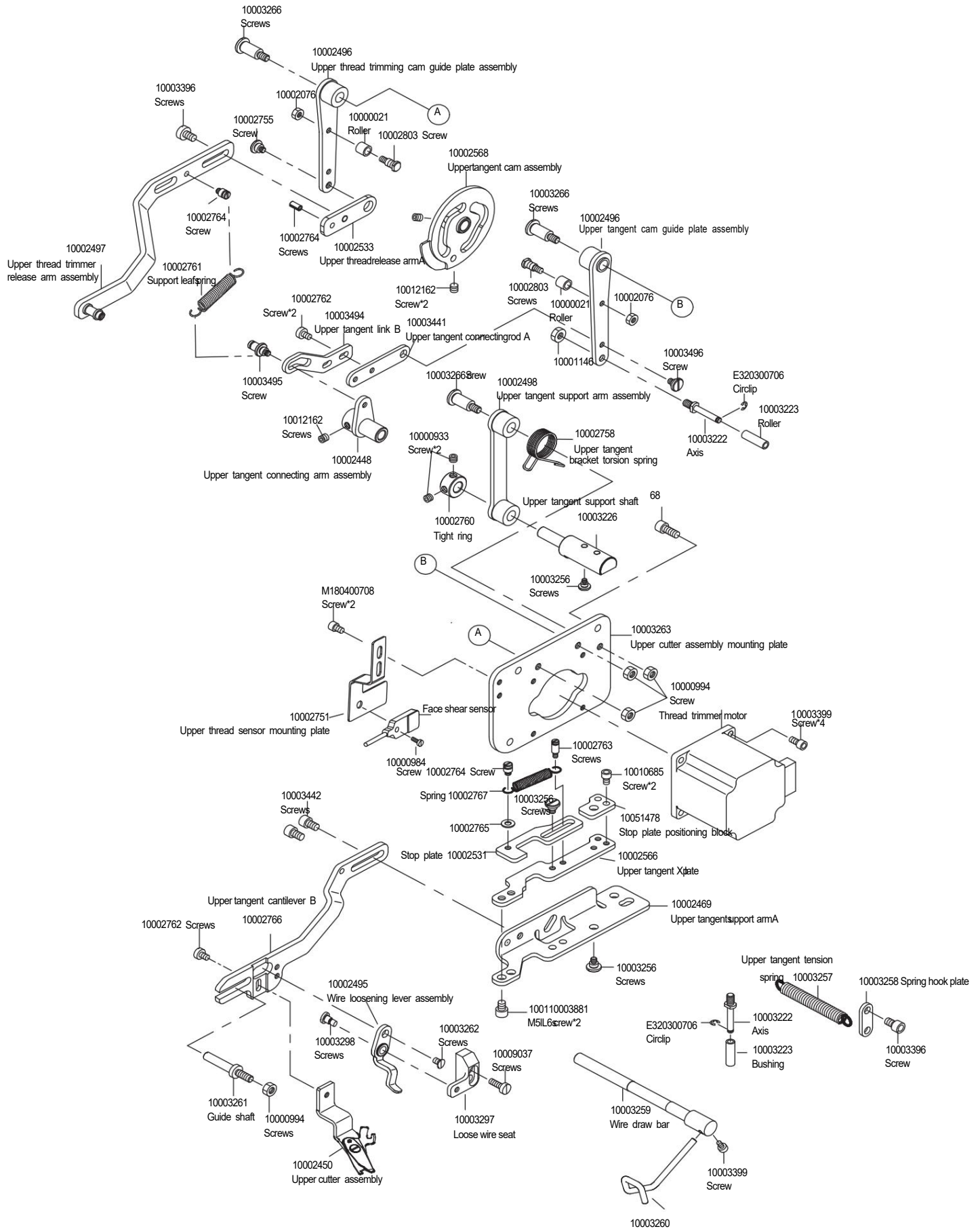
5. Feed and Presser Foot Lifting Parts



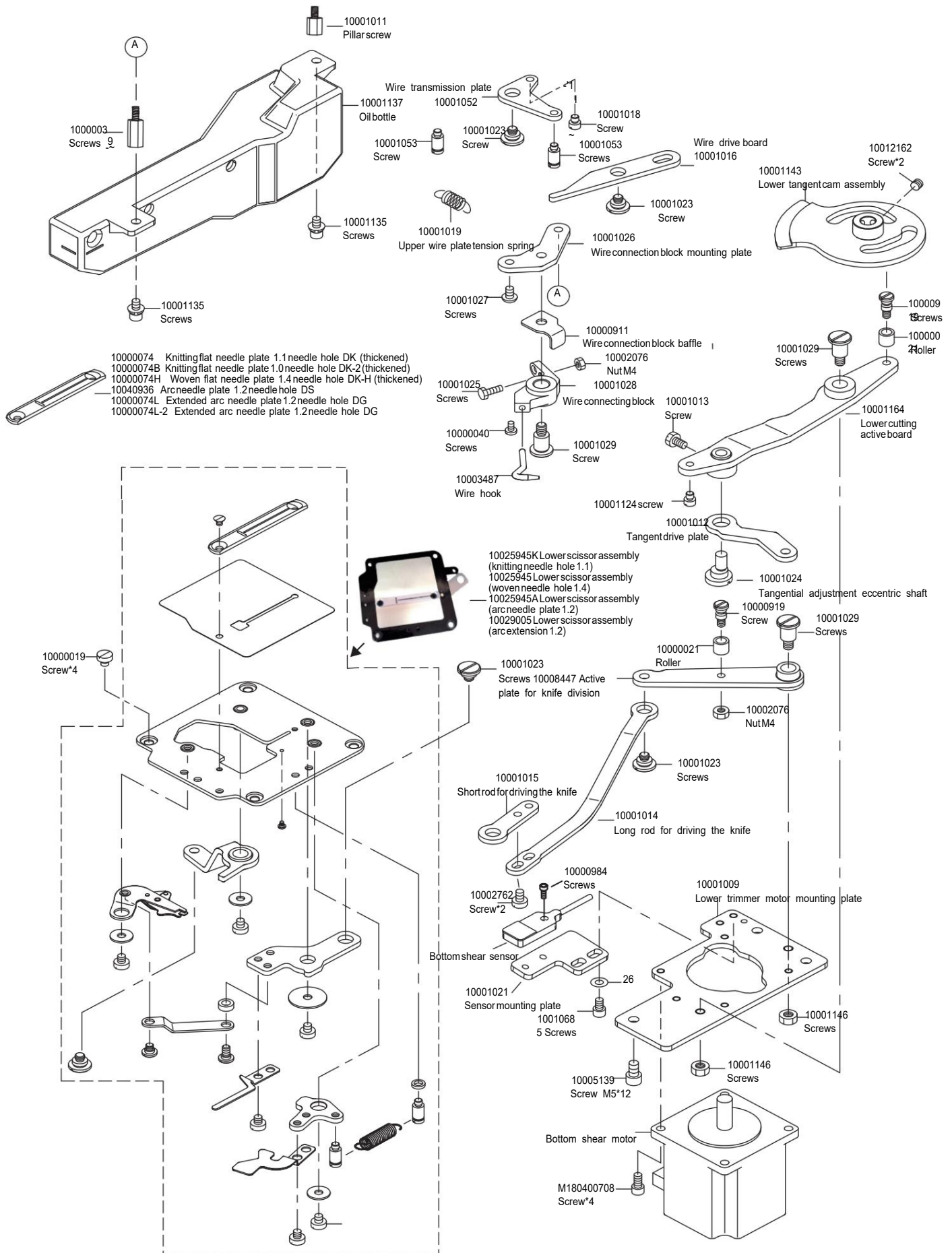
6. Swing needle parts



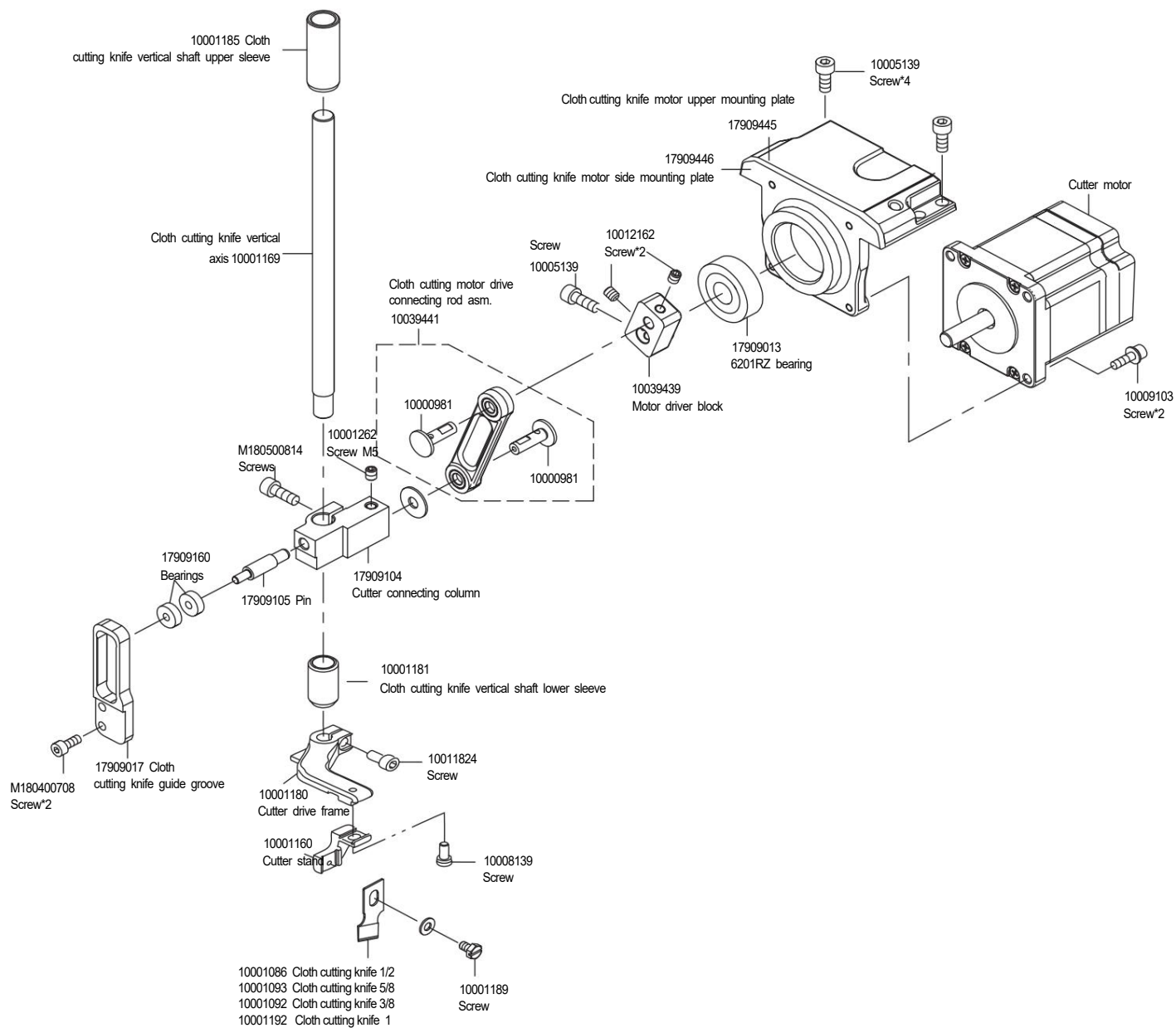
7. Upper thread trimmer



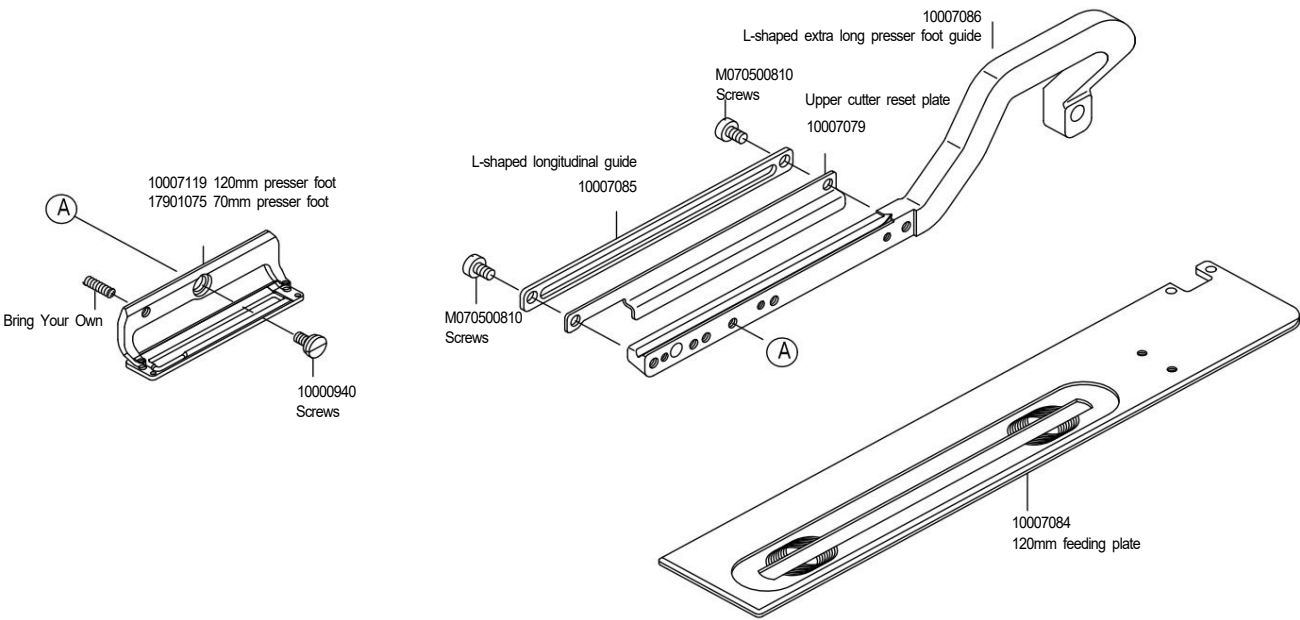
8. Lower thread trimmer



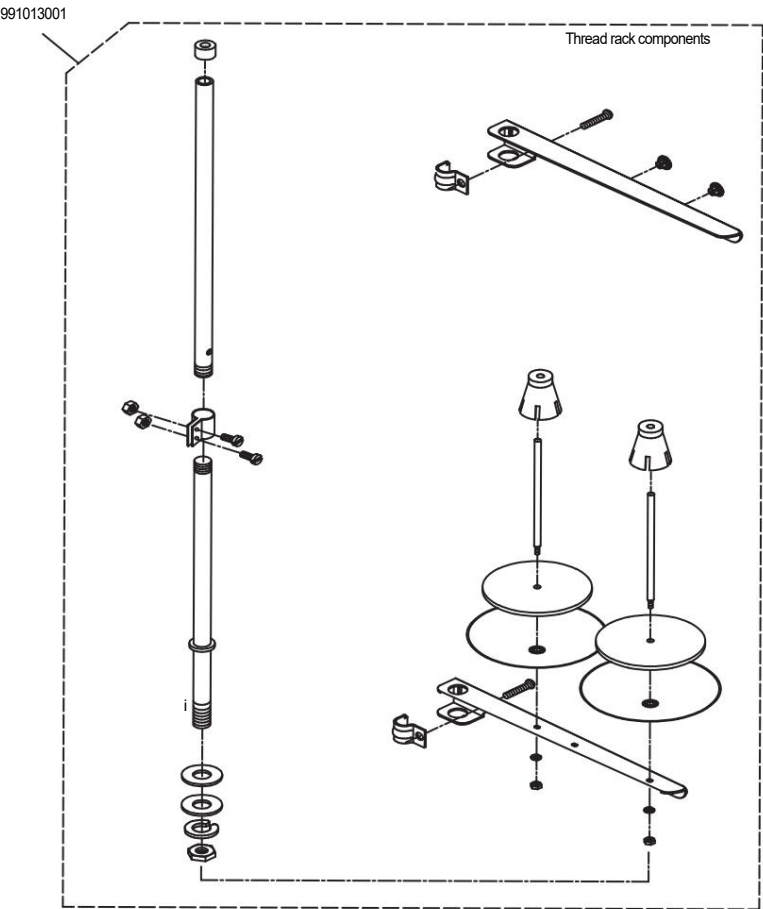
9. Cloth cutting knife parts



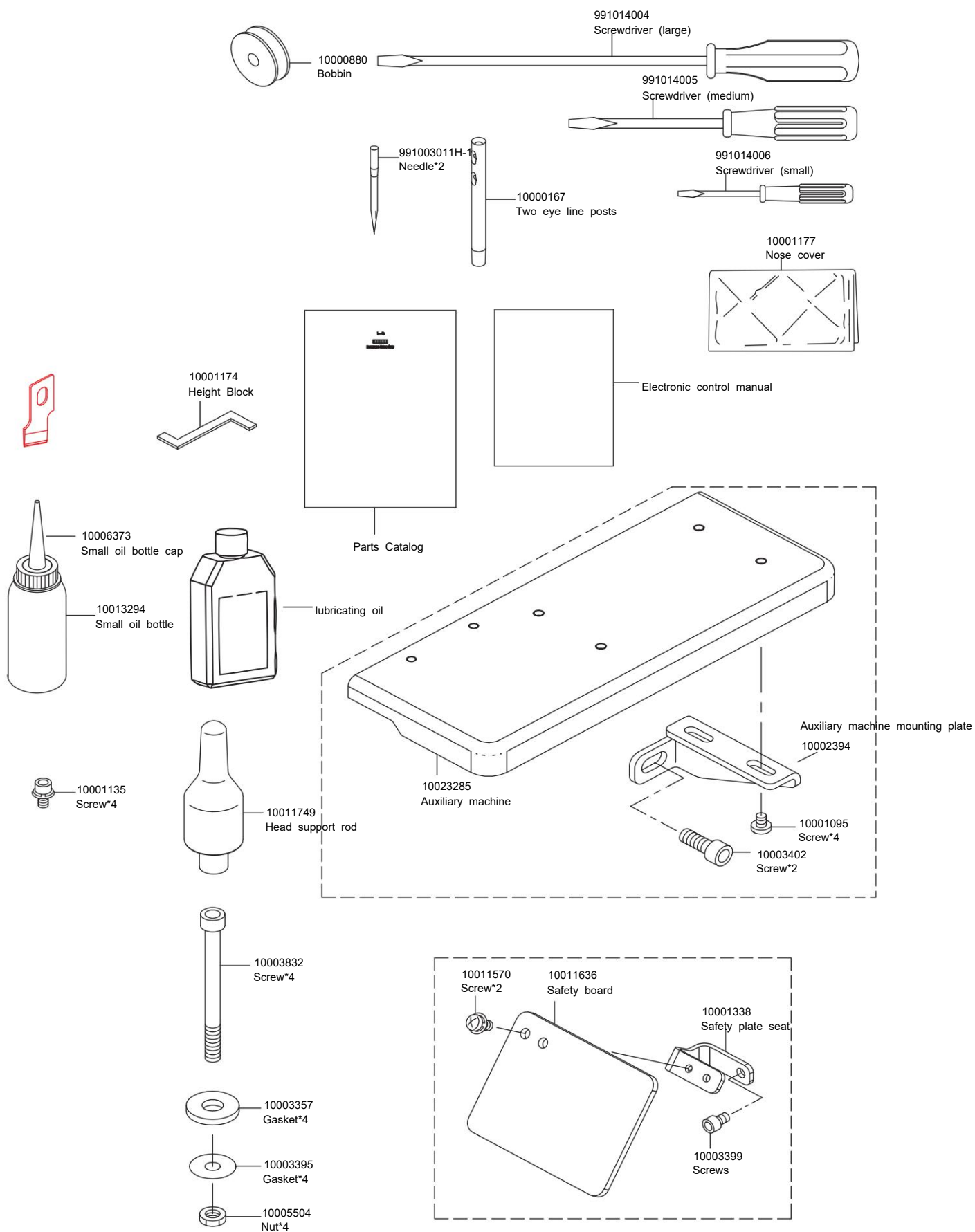
10. 120mm option parts



11. Thread rack



12. Accessories



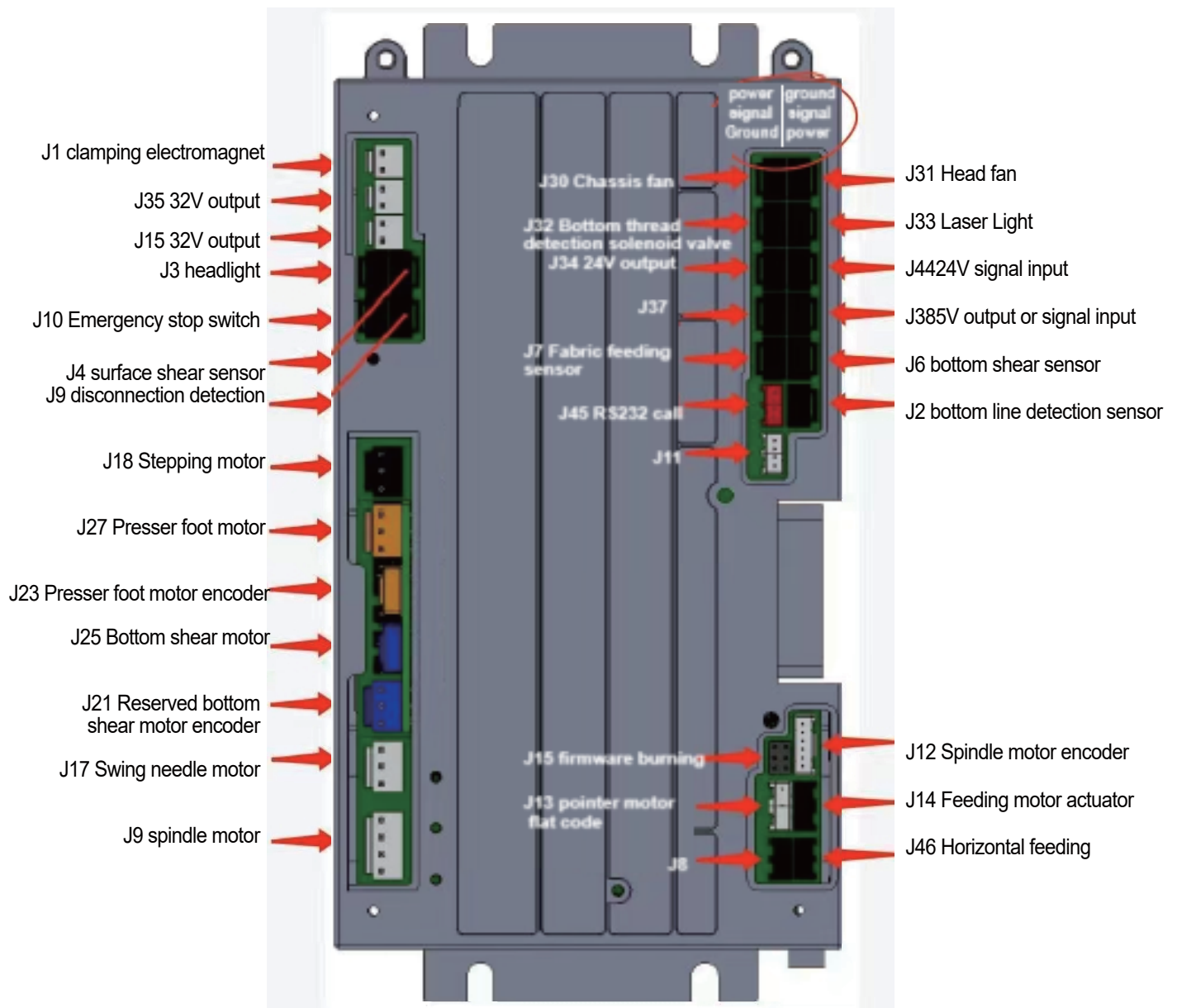
13. Electronic Control and Connecting Cables

Electrical Kit Components List - QD701 Series

QD701 Series (Electrical Kit)	
Electric Control Code	50104013
Main Shaft Motor	40104154
Presser Foot Stepper Motor	4010A710
Needle Stepper Motor	4010A711
Thread Trimmer Stepper Motor	4010A712
Feed Stepper Motor	4010A713
Face Thread Trimmer Stepper Motor	4010A755
Bottom Thread Trimmer Stepper Motor	4010A756
Power Switch	10305629
Control Box Power Cable	10135773
Fan Rotation Cable	10135774
Head Fan	10132810
Oil Pan Fan	10132281
3-in-1 Fan Filter Net	10132263
Thread Break Detection Cable	10135245
Emergency Stop Switch	10130817
Fan Power Cable	10135769
Controller Interface Cable	10135907
Solenoid Valve Connection Cable	10135775
Solenoid Valve Iron Core Assembly	10135840
LED Light Conversion Cable	10135786

Note:

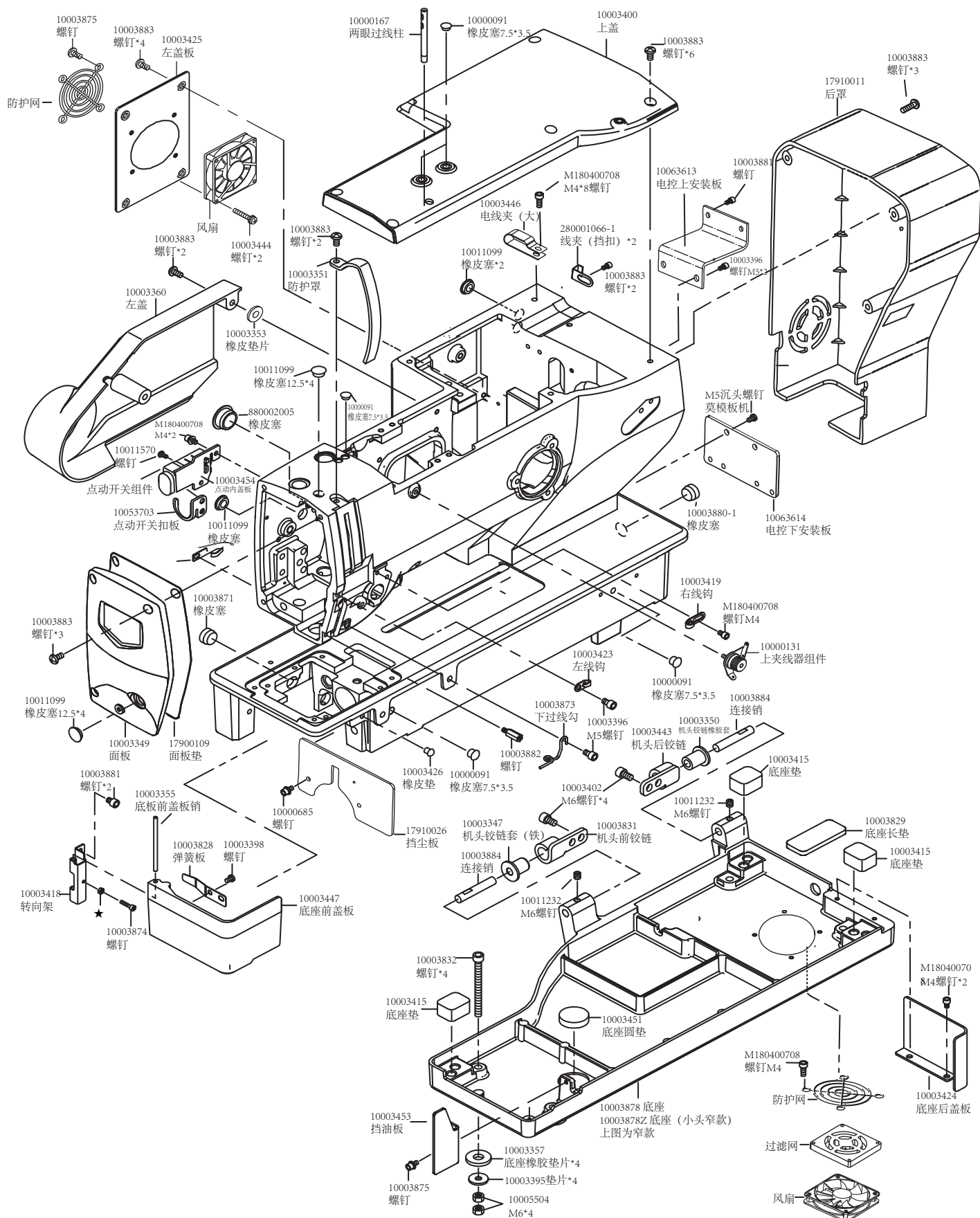
- 1. Each motor is labeled with its name at the botto*
- 2. All connector positions are marked with identification code*



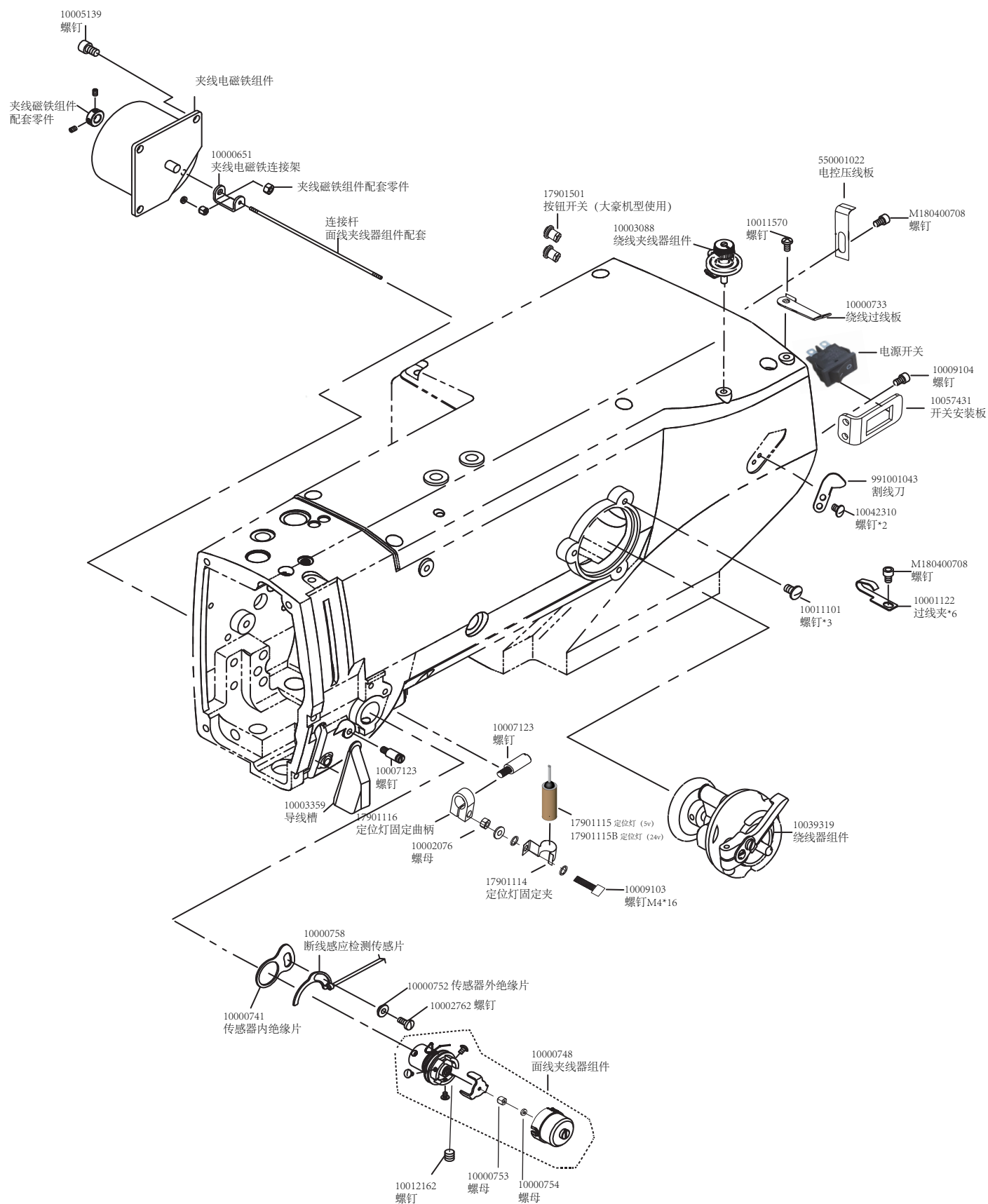
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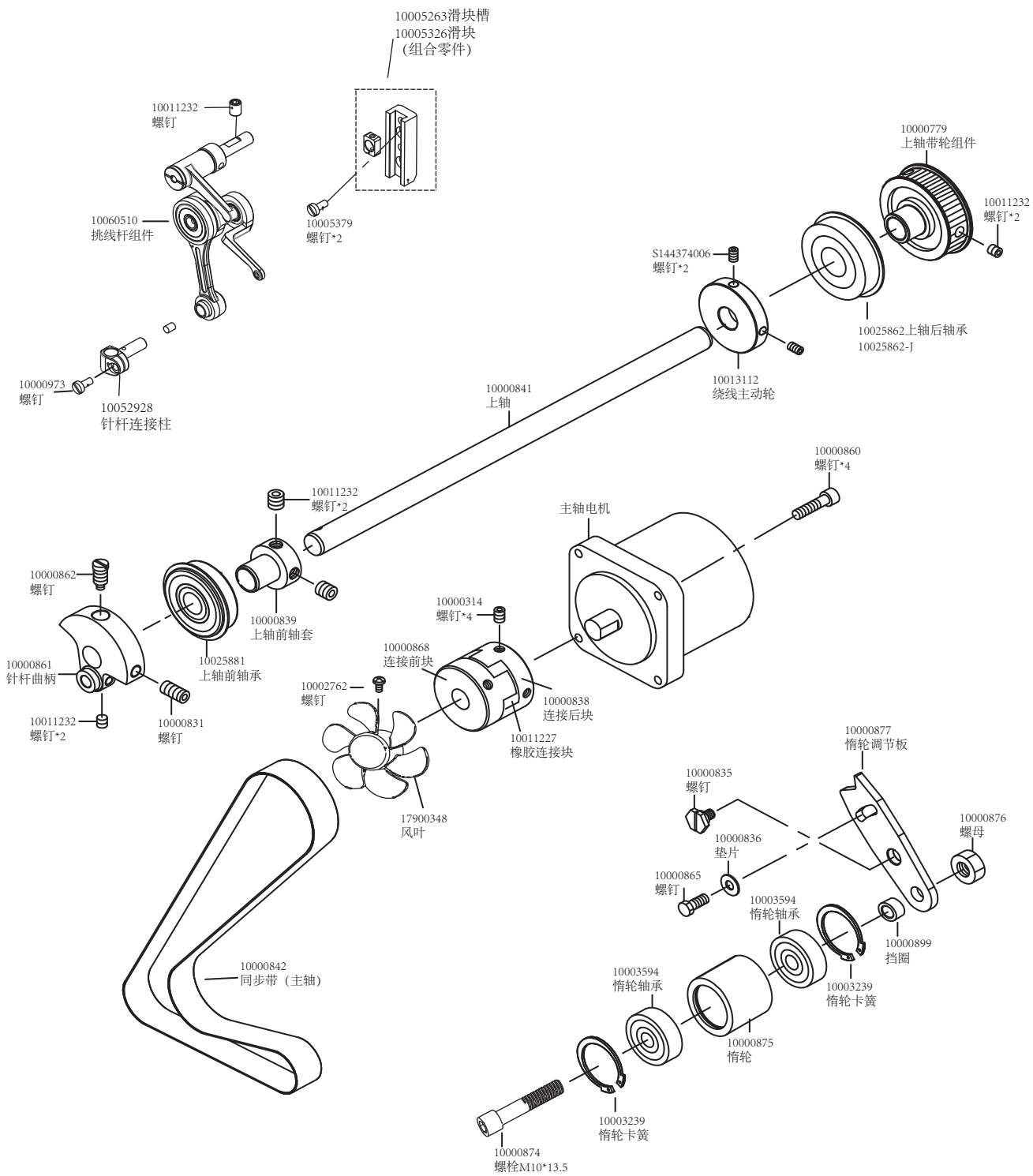
1.外部部件1



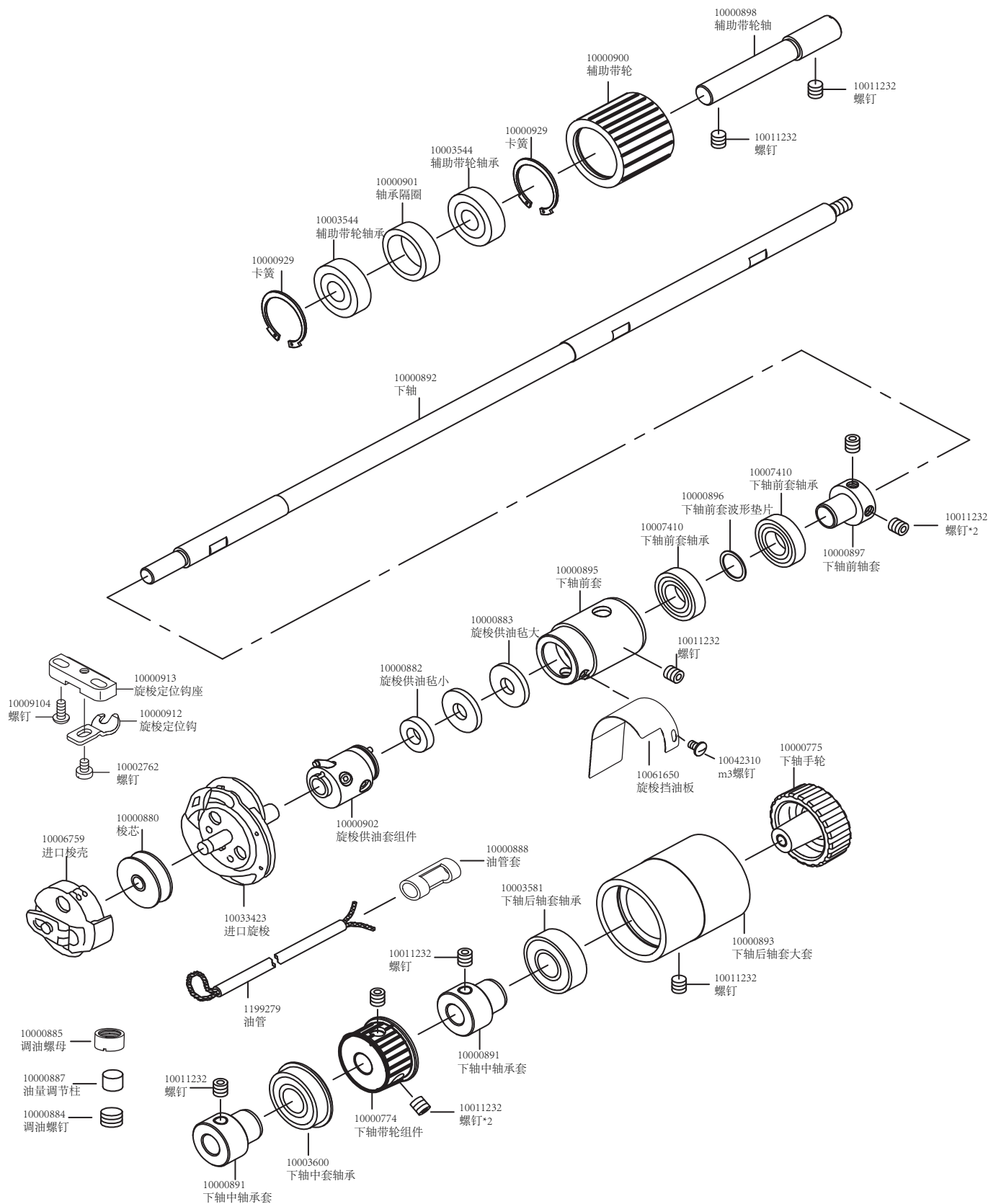
2.外部部件2



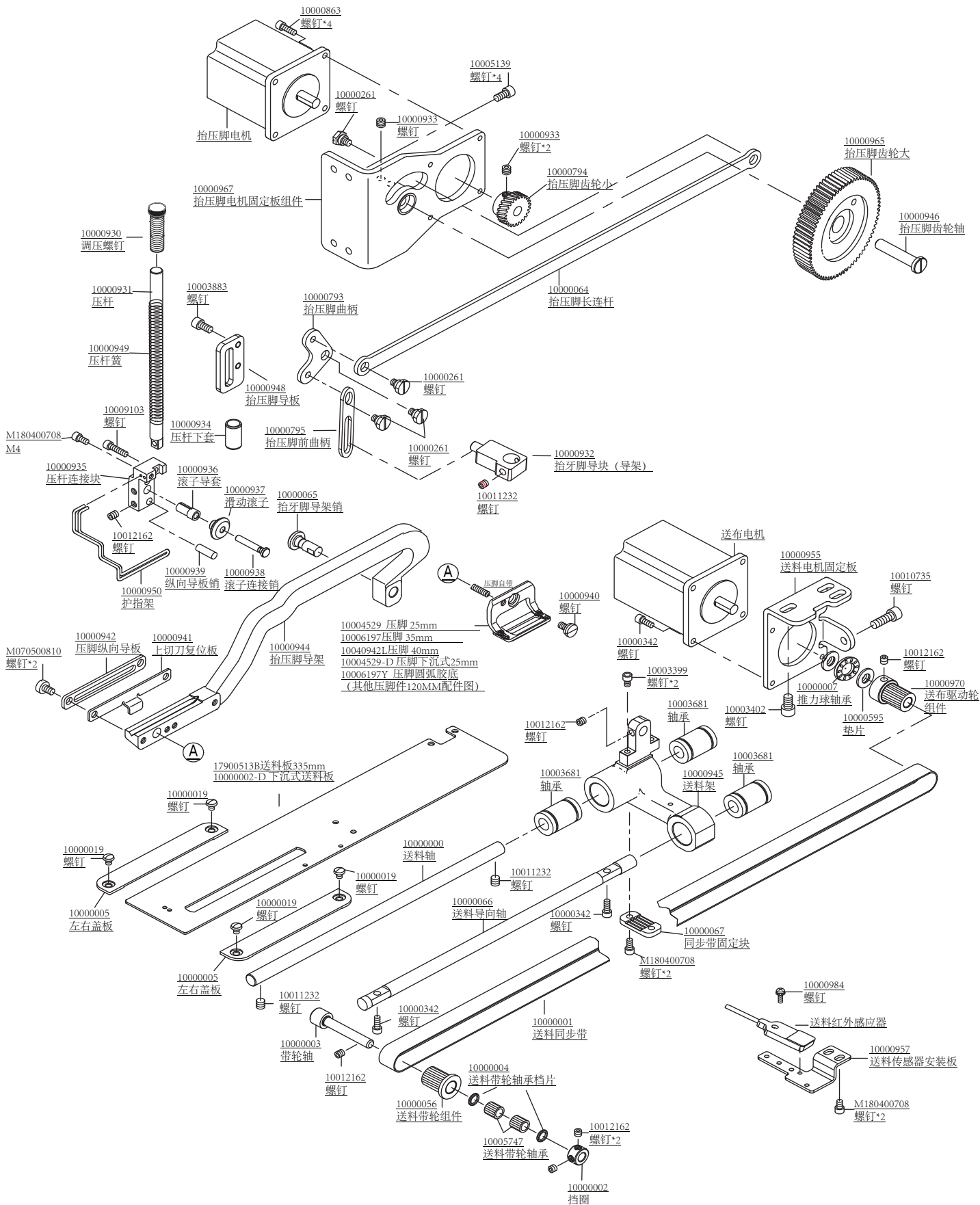
3. 主轴和挑线杆部件



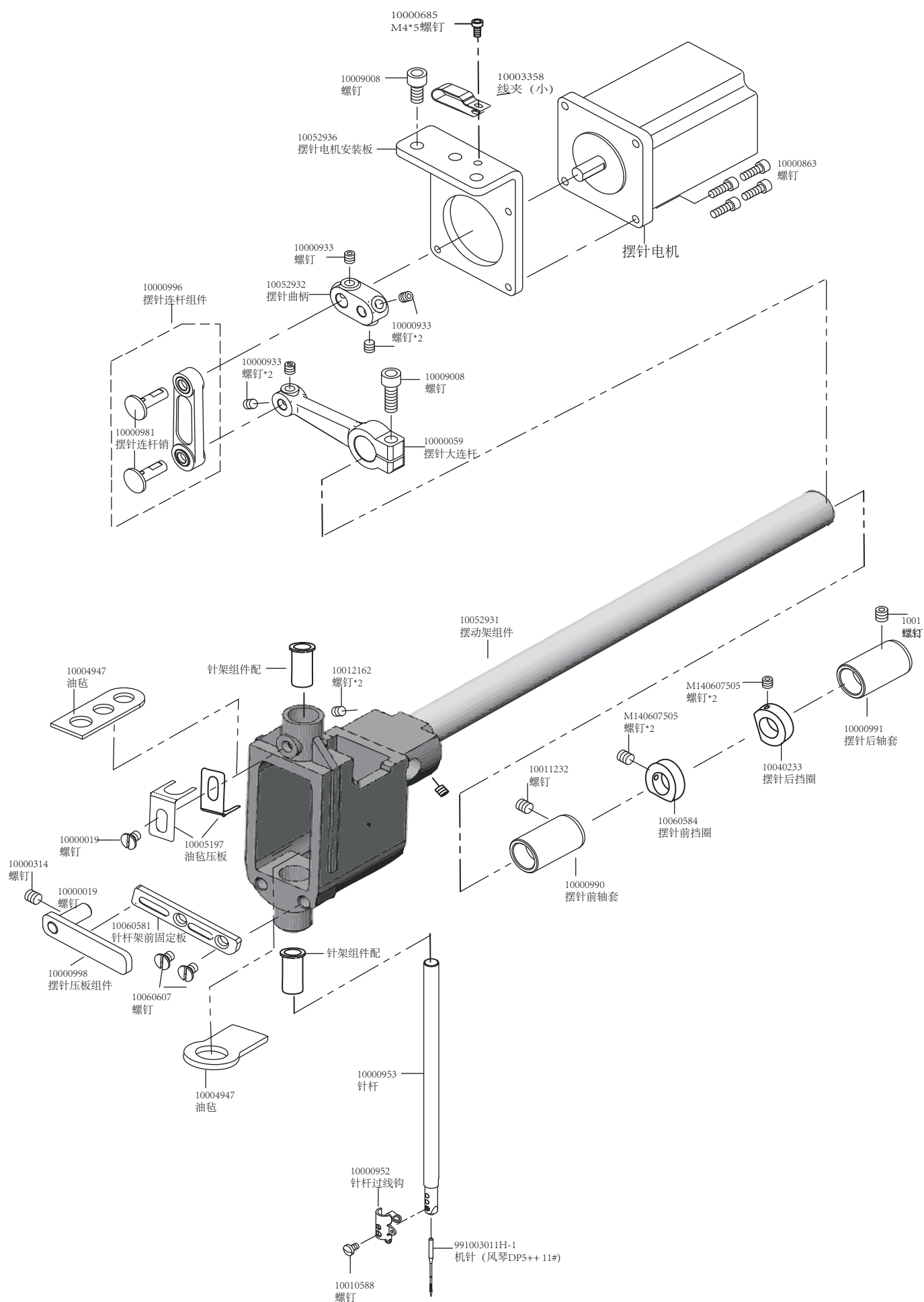
4.下轴部件



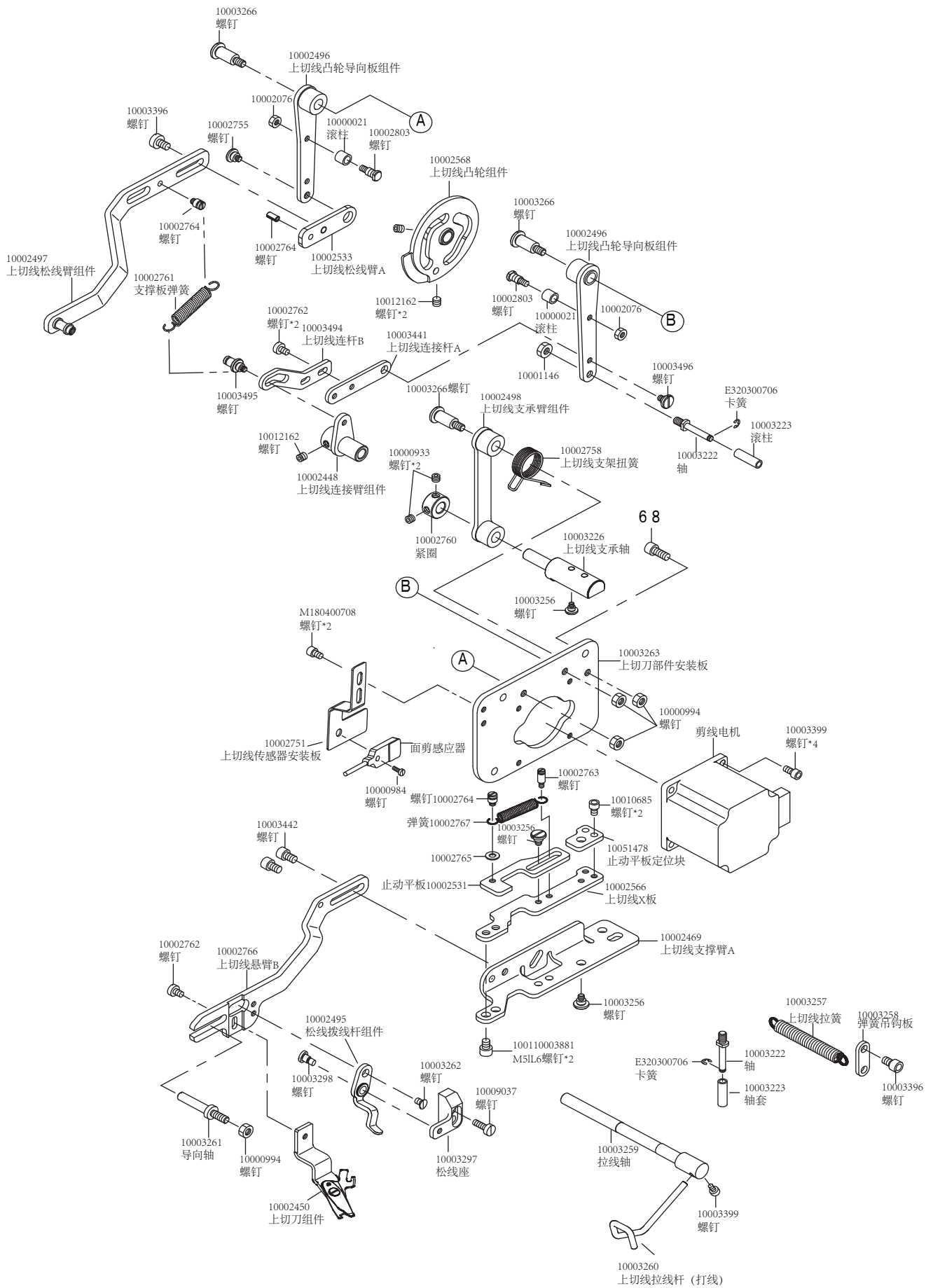
5.送布和抬压脚部件



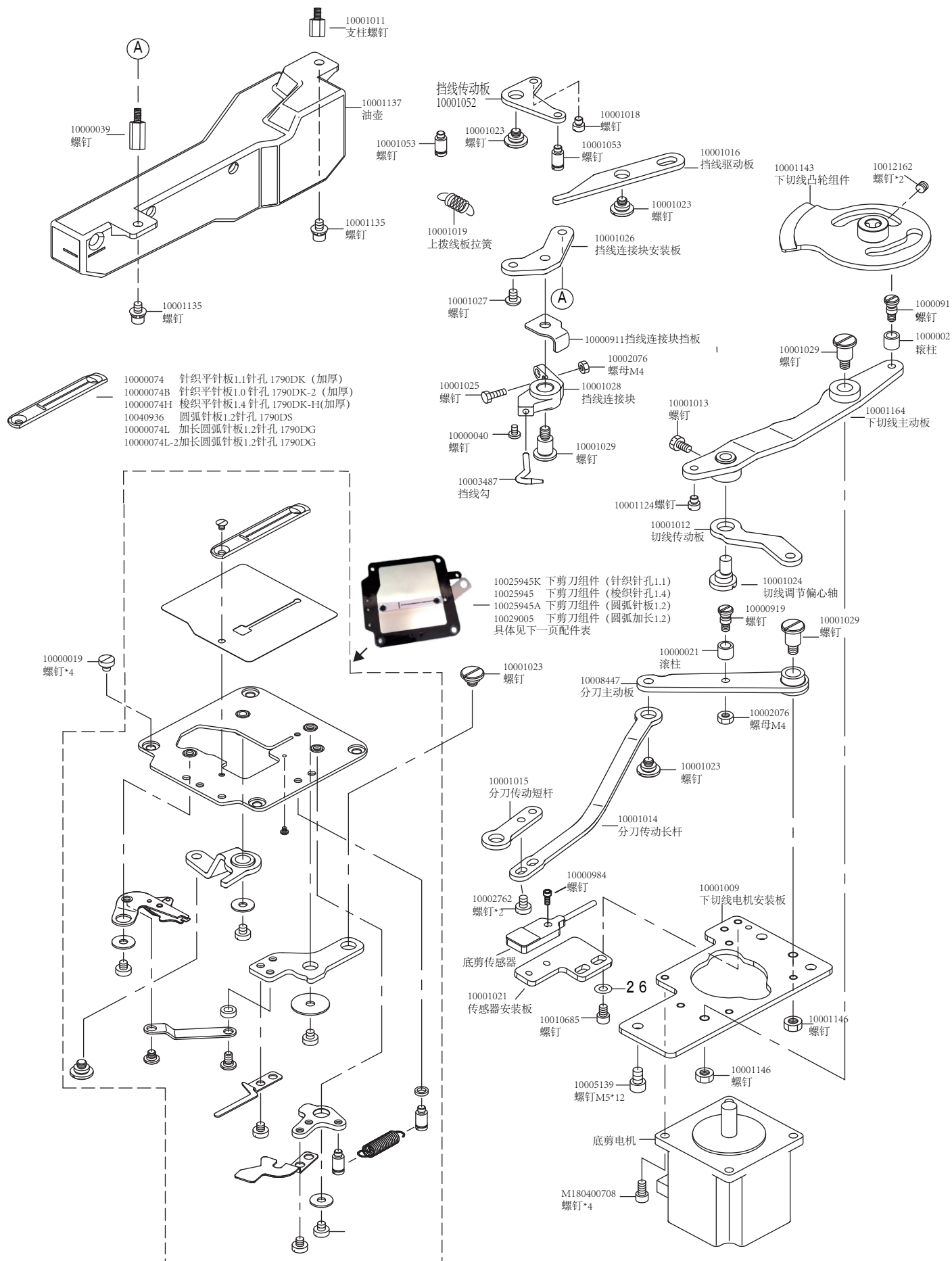
6. 摆针部件



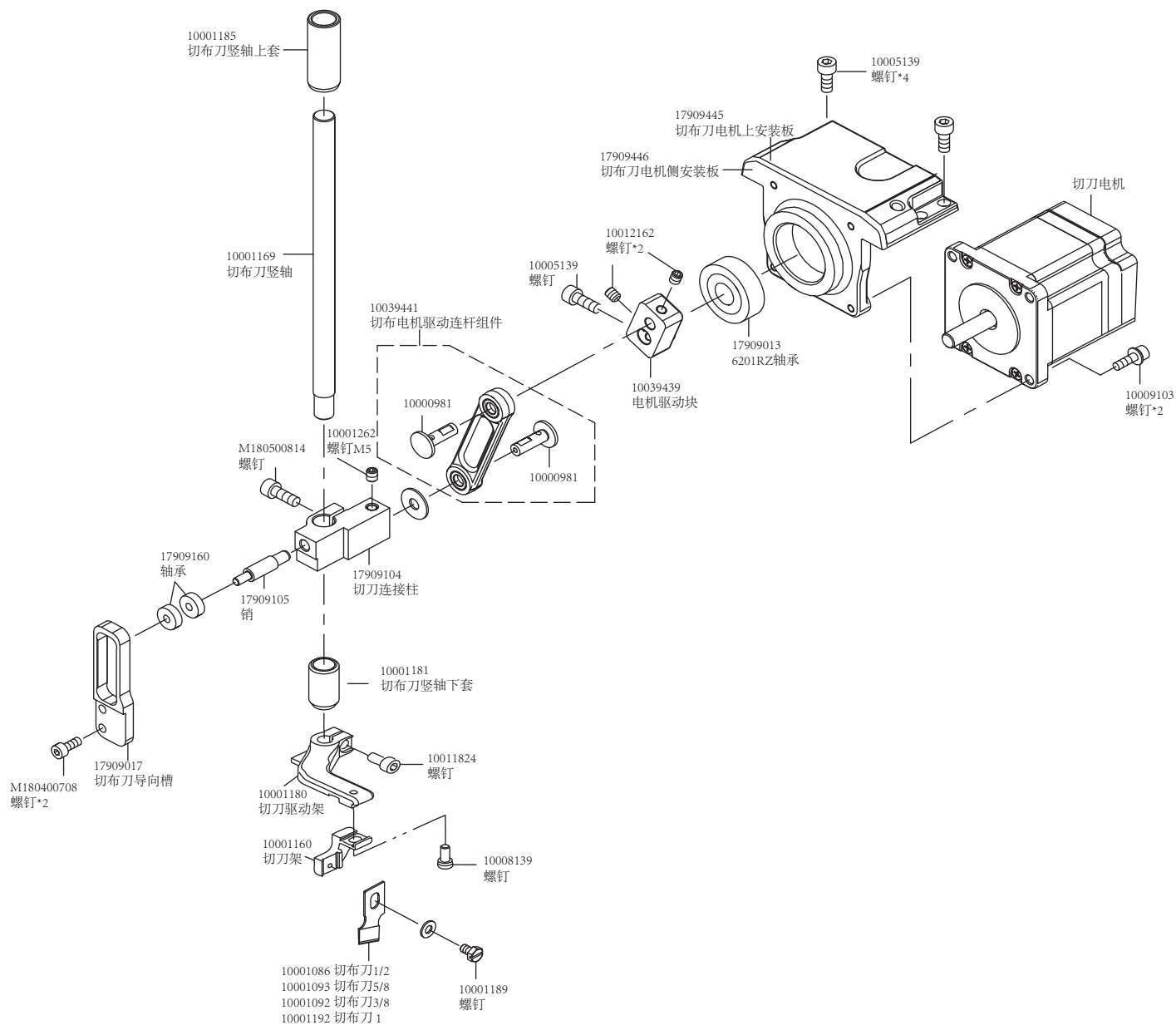
7.上剪线部件



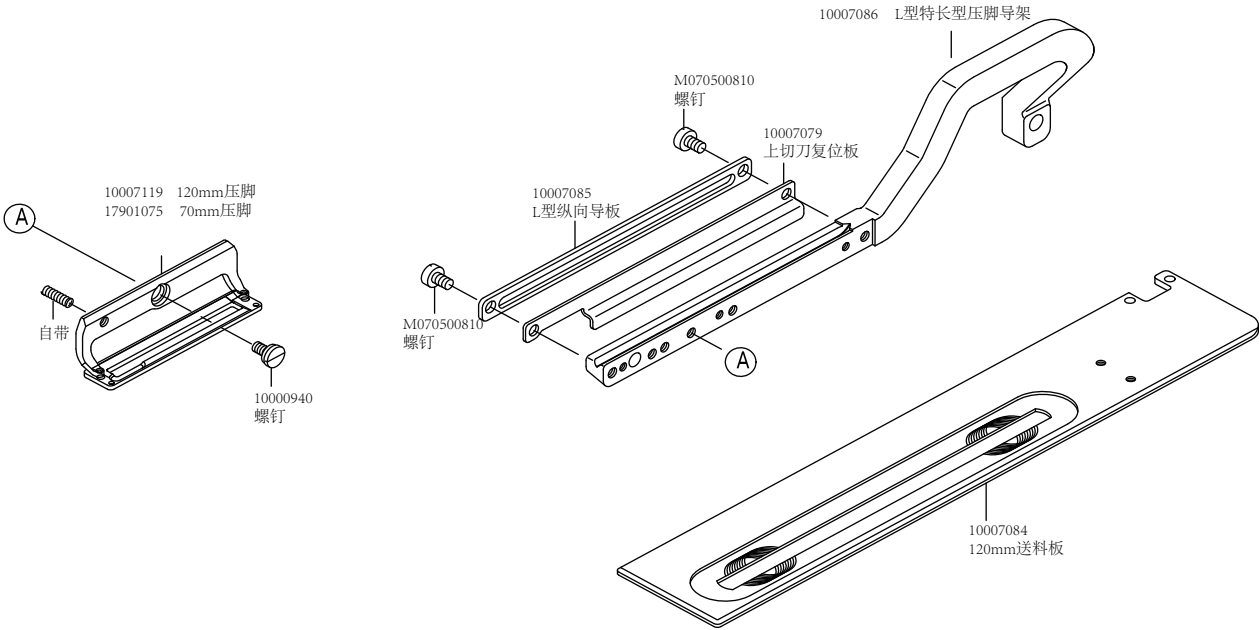
8.下剪线部件



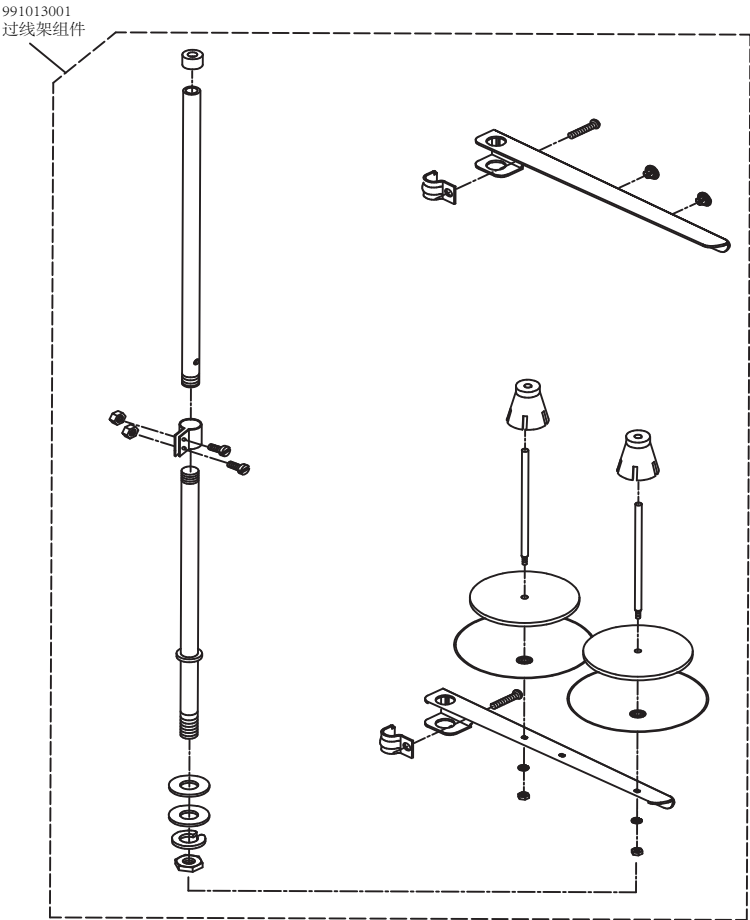
9.切布刀部件



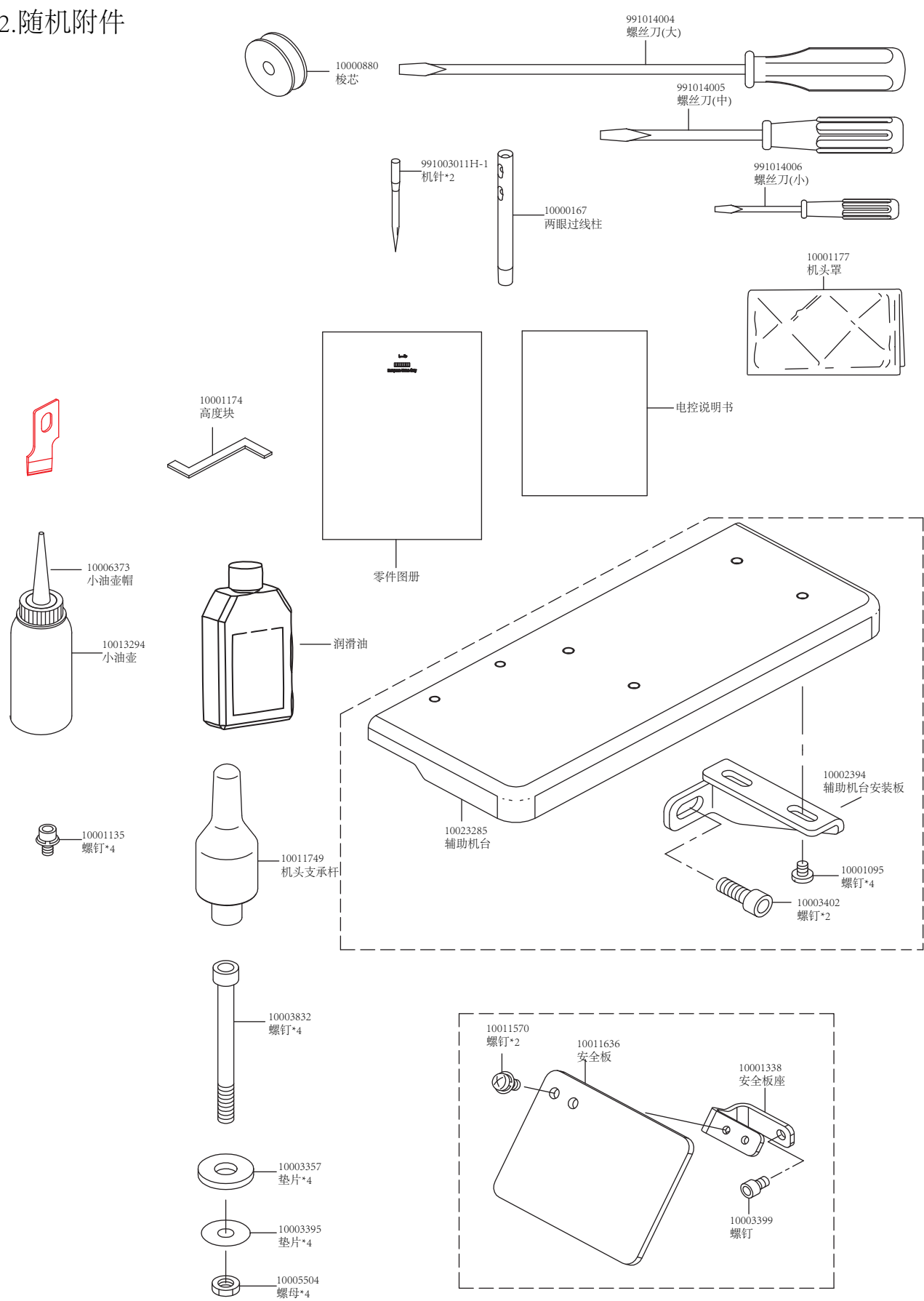
10. 1790L送布配件 120mm



11. 线架



12.随机附件

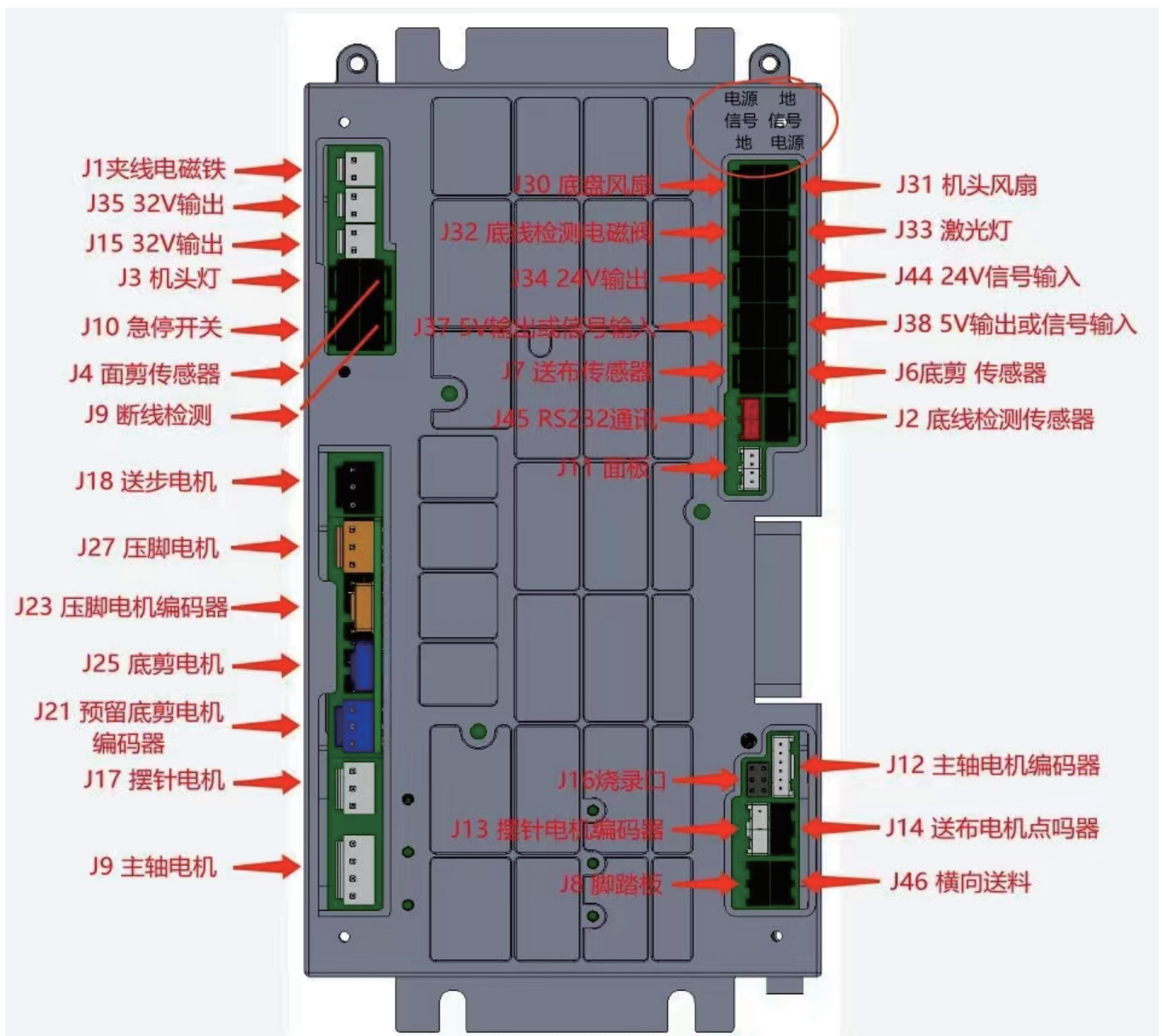


13.电控配套和接口示意图

QD701系列1790G平头锁眼机（电控配套）	
电控编码	50104013
主轴电机	40101454
压脚步进电机	4010A710
摆针步进电机	4010A711
切刀步进电机	4010A712
送布步进电机	4010A713
面剪步进电机	4010A755
底剪步进电机	4010A756
电源开关	10308629
控制箱电源线	10135773
风扇转接线	10135774
机头风扇	10132280
油盘风扇	10132281
三合一风扇过滤网	10132263
断线检测线	10135245
急停开关	10308817
风扇网罩	10105119
控速器转接线	10135907
选针盒连接线	10135775
衣车灯线	10135840
夹线电磁铁组件	10132342
LED灯转接线	10135786

1790-Q款电控清单

备注：1.电机底部罩壳都有电机名称
2.连接线接口位置都有编码标识



NOTES

This image shows a single sheet of white paper with horizontal blue or grey ruling lines. The lines are evenly spaced and run across the width of the page. There are approximately 20 lines visible. The paper has a slight shadow on its right side, suggesting it's resting on a surface. There is no handwriting or other markings on the paper.

Dealer:

The Texi logo, featuring a stylized purple flower icon followed by the word "texi" in a lowercase, italicized, purple serif font.